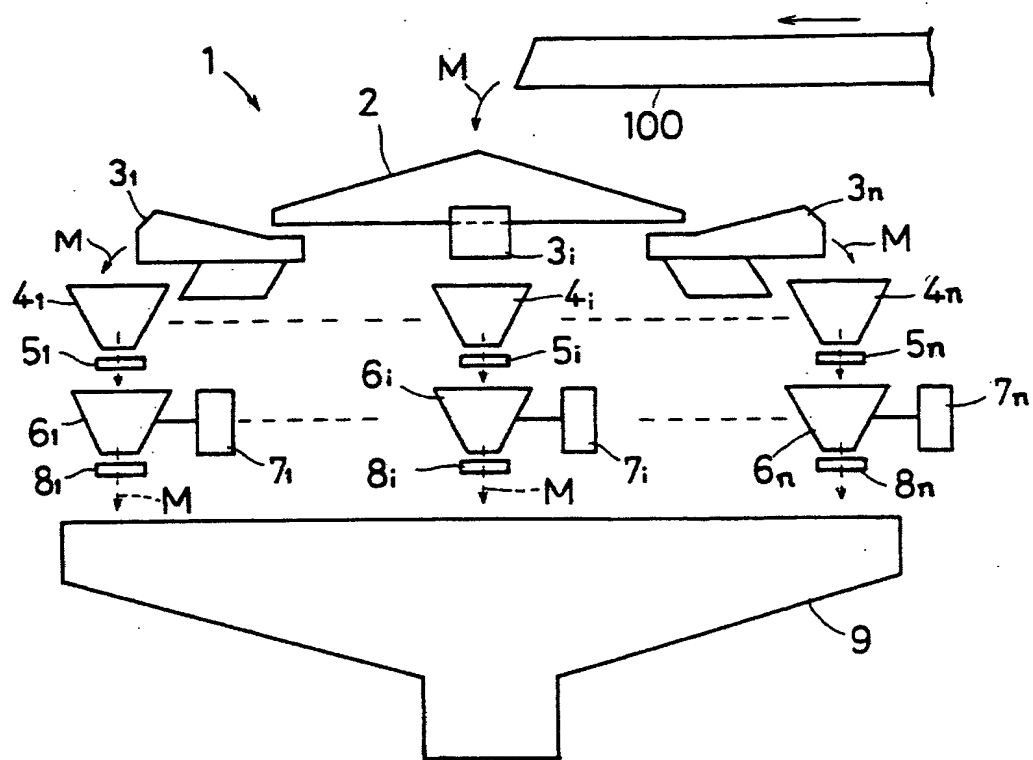
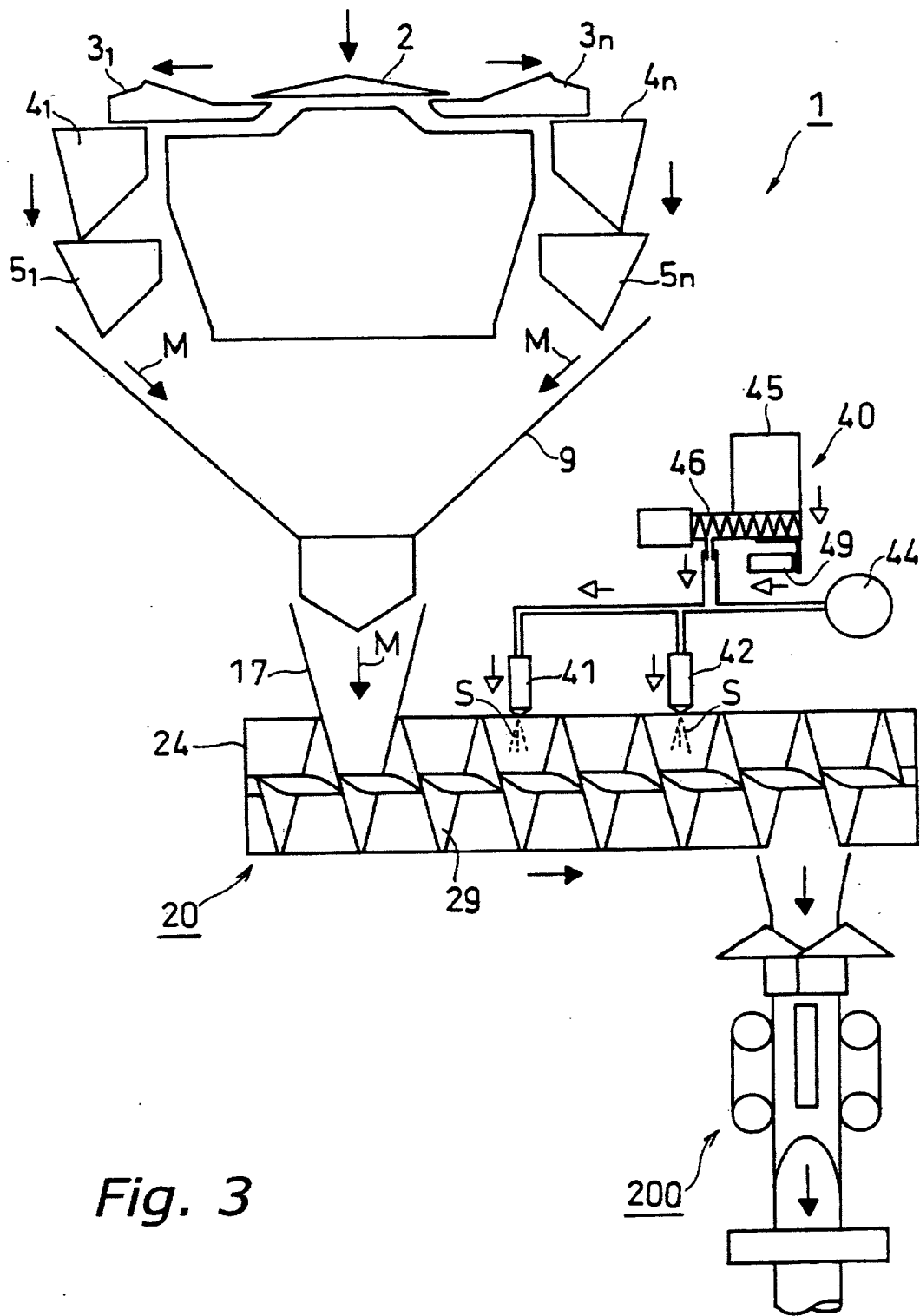
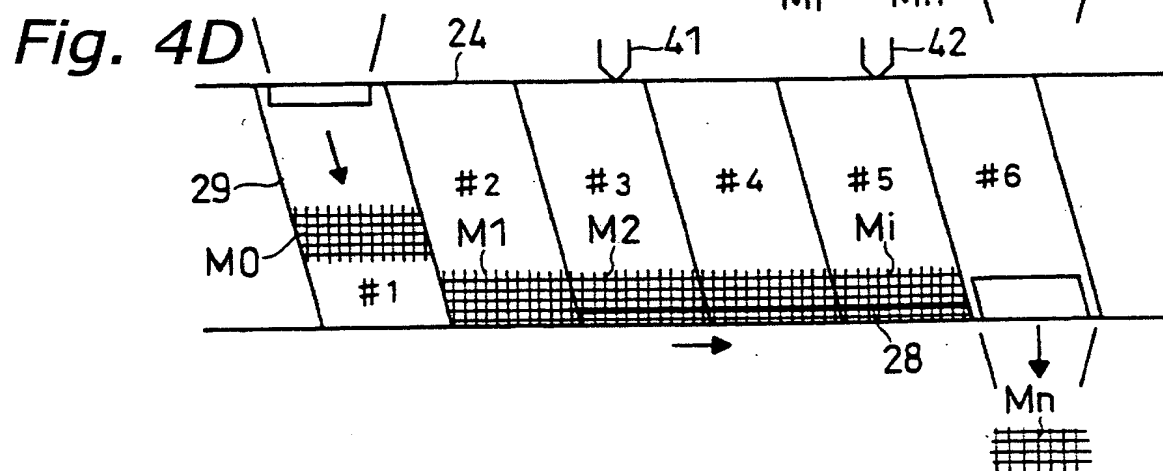
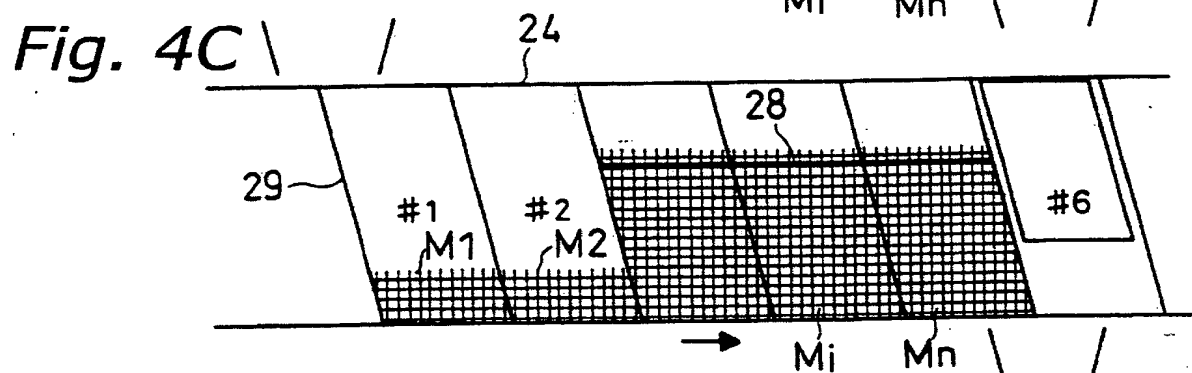
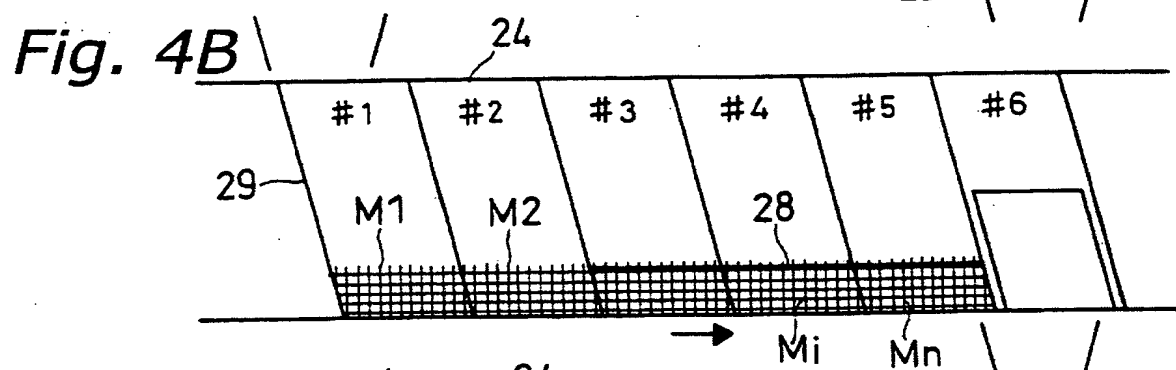
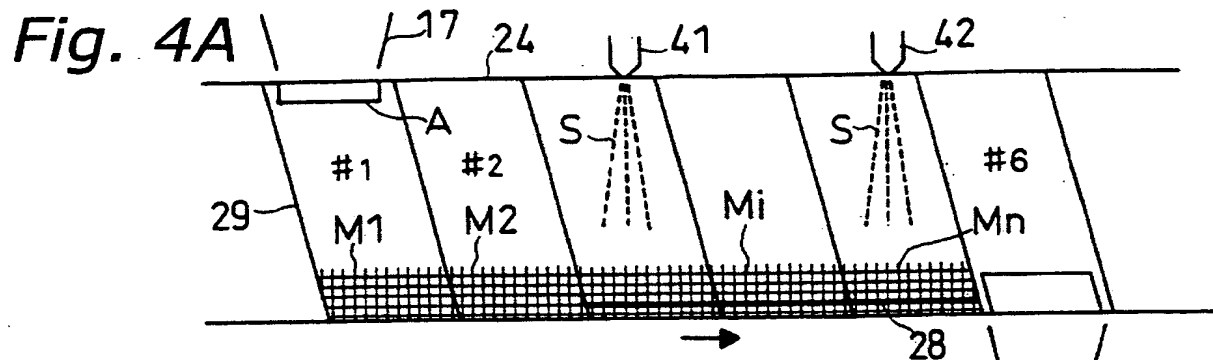


Fig. 1

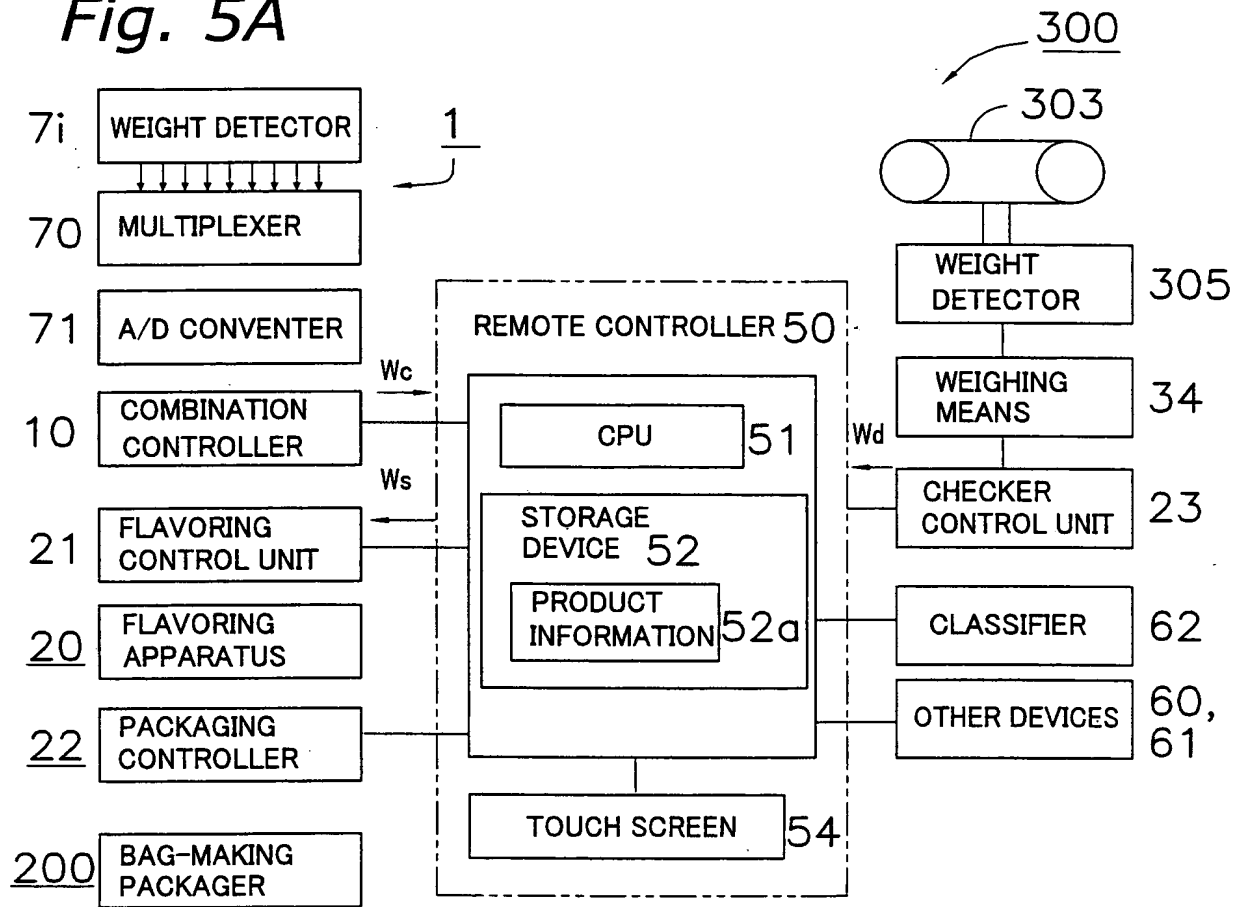


*Fig. 2*





**Fig. 5A**

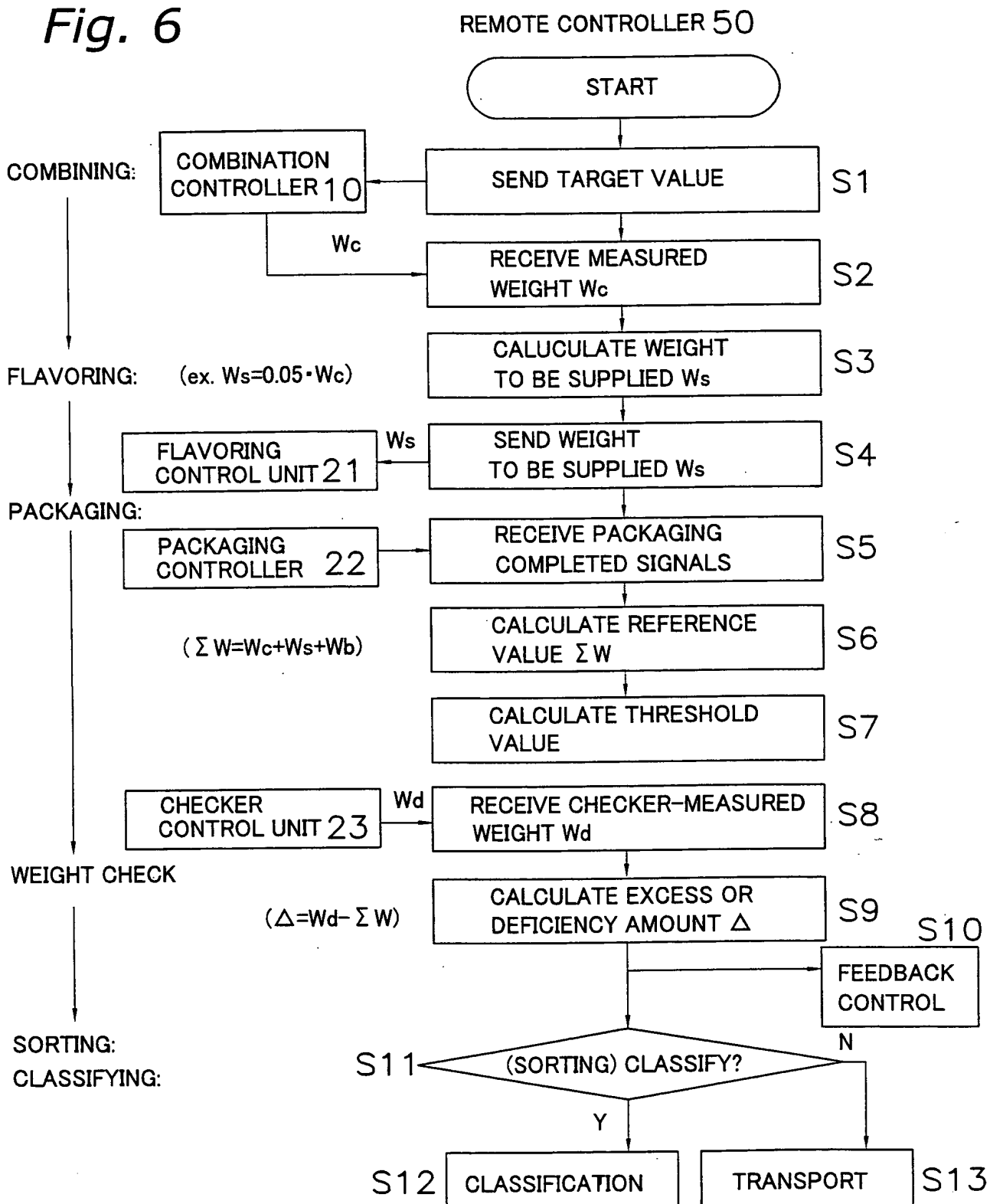


**Fig. 5B**

PRODUCT INFORMATION STORAGE UNIT 52a

NO.	PRODUCT NAME	TARGET VALUE	BAG WIDTH	BAG LENGTH	...
001	SALTED POTATO CHIPS	100	190	250	...
002	CONSOMME FLAVORED POTATO CHIPS LARGE	115	200	250	...
003	CURRY-FLAVORED POTATO CHIPS	100	190	250	...
	:	:	:	:	:

Fig. 6



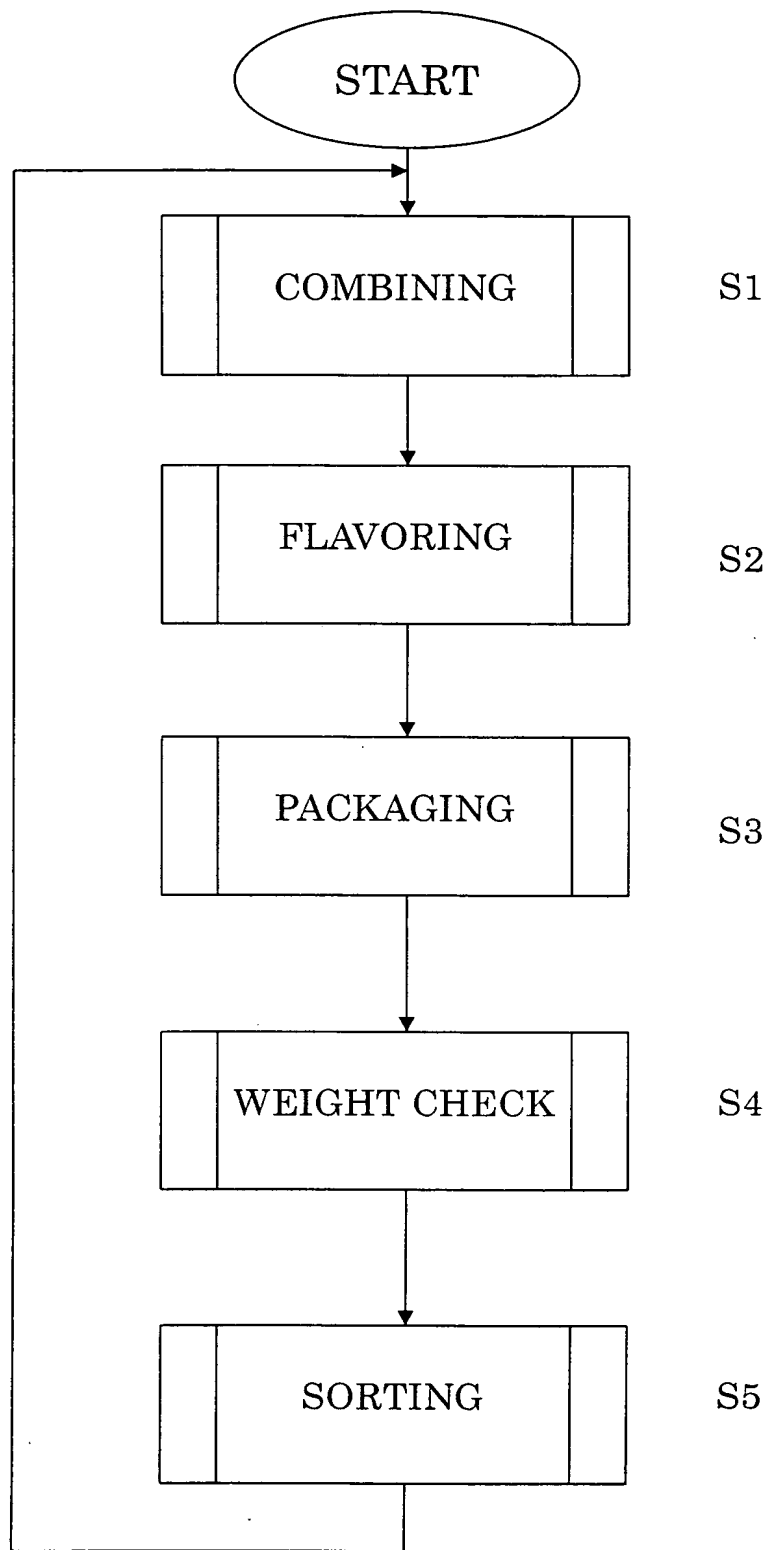


Fig. 6A

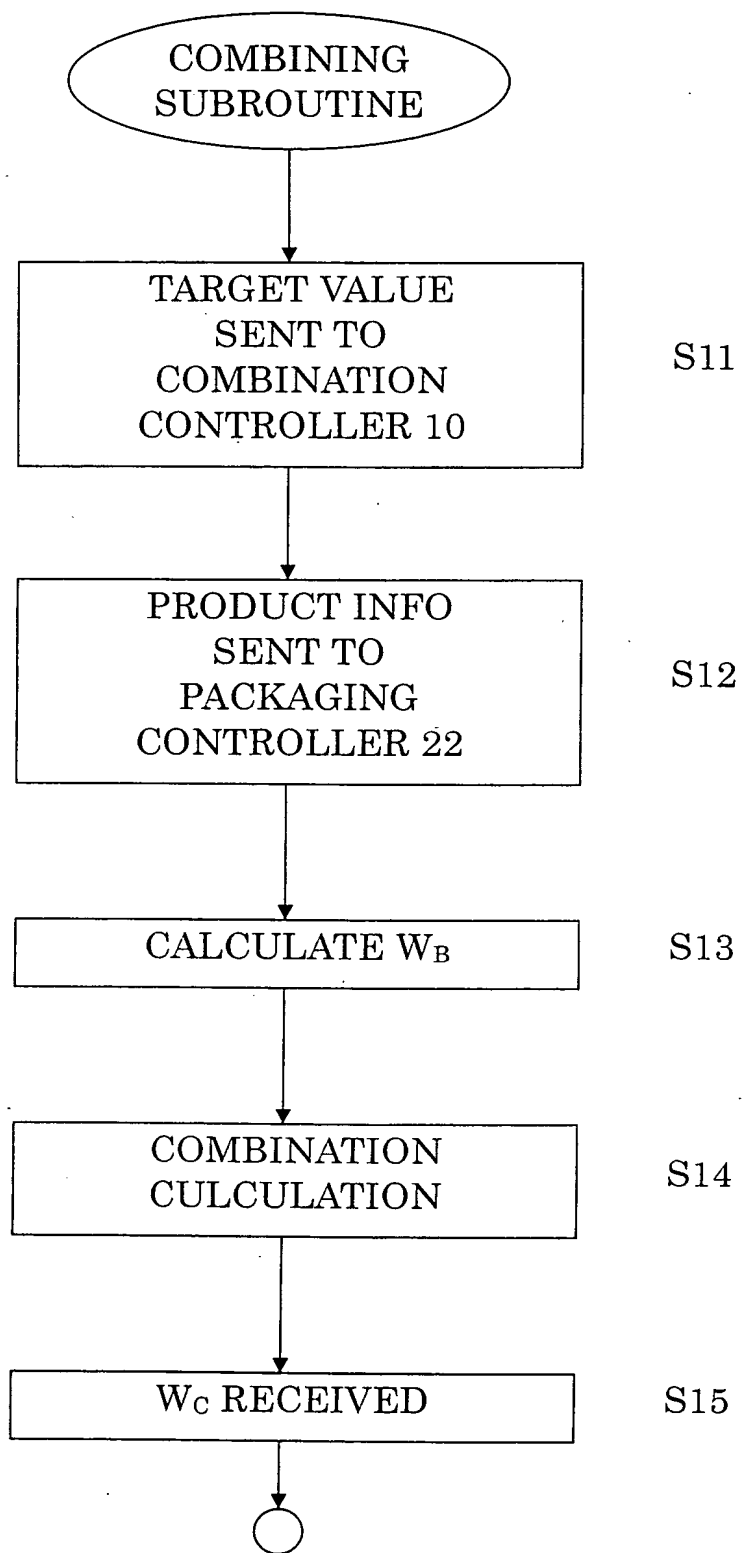


Fig. 6B



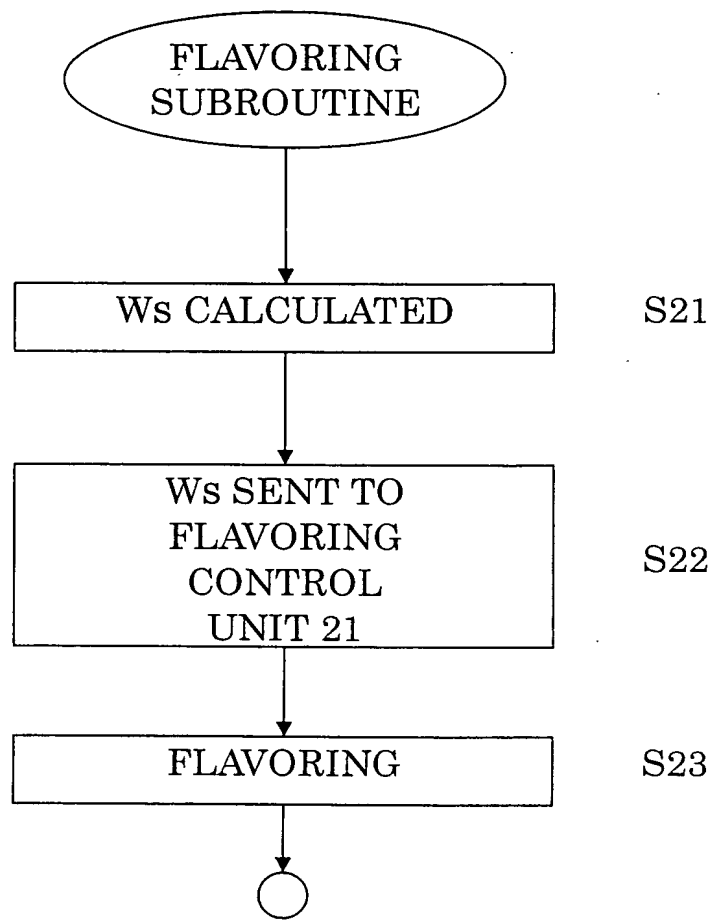


Fig. 6C

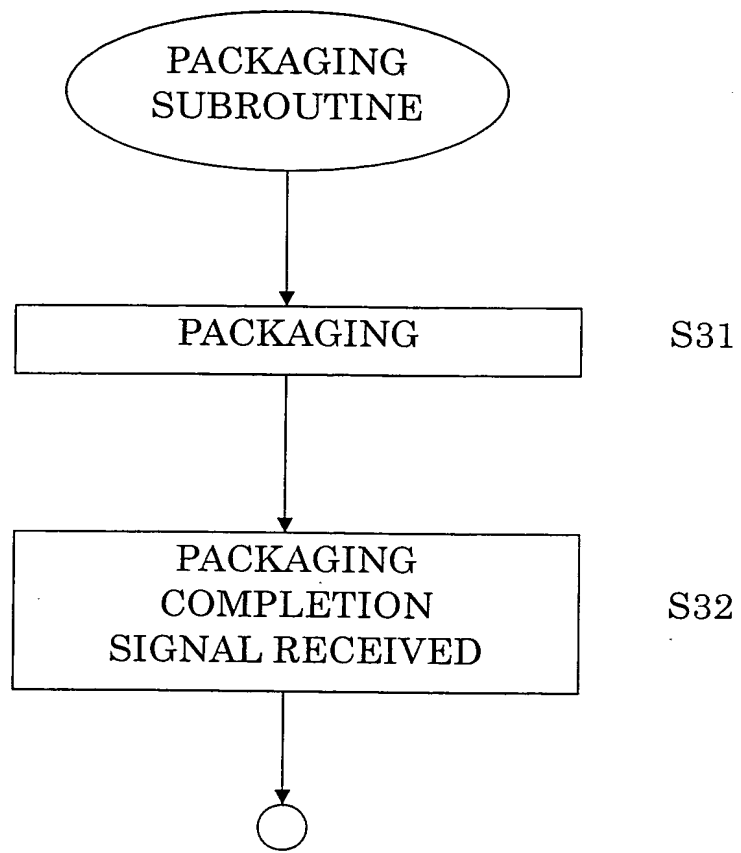


Fig. 6D

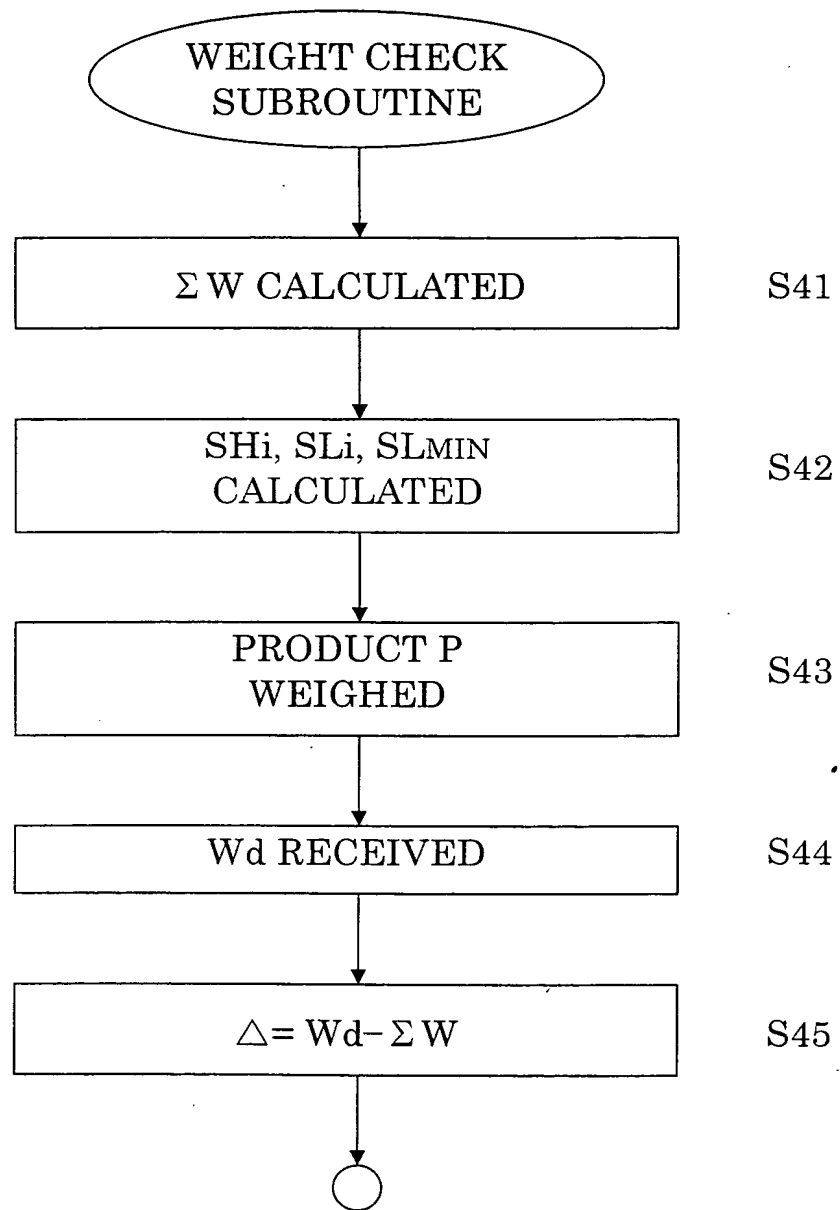


Fig. 6E

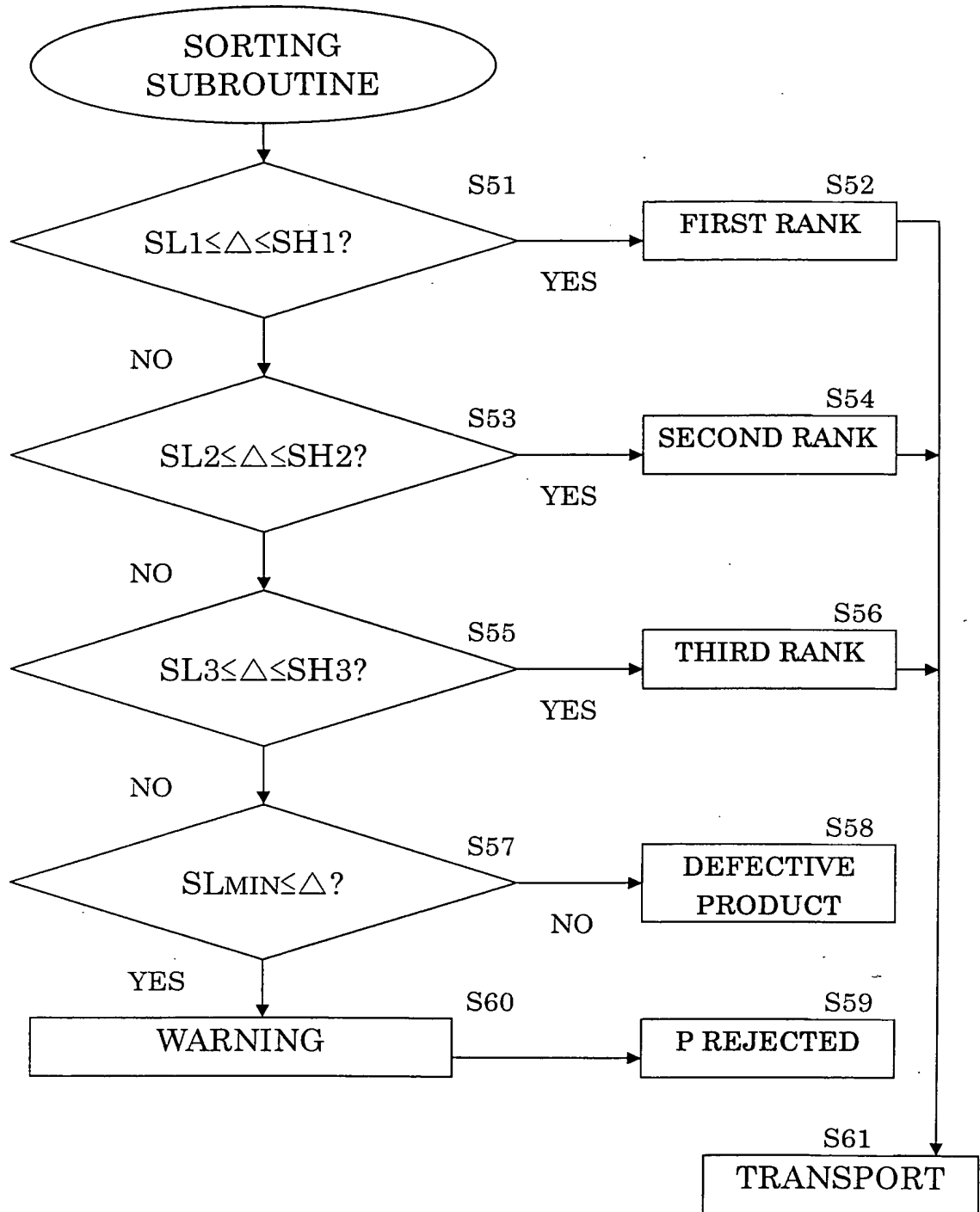


Fig. 6F

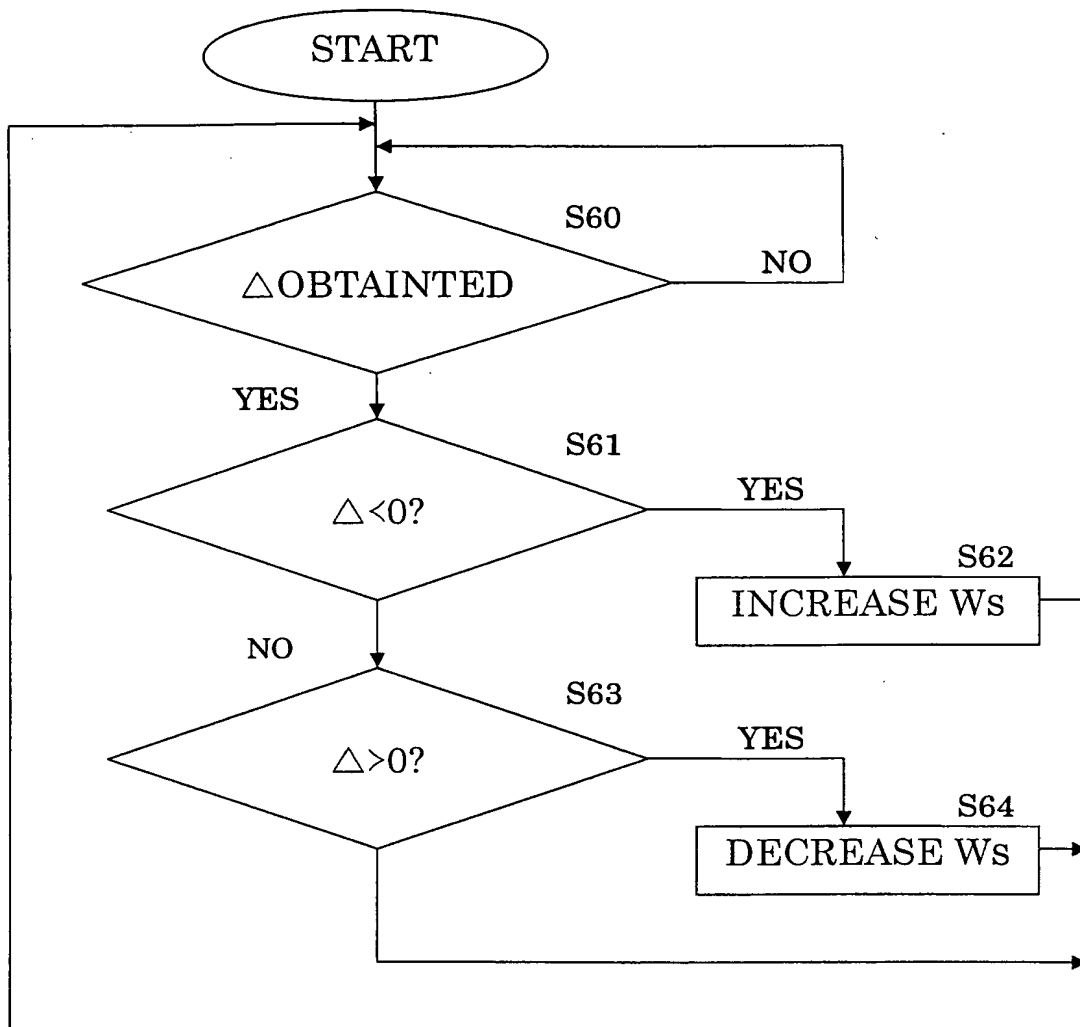
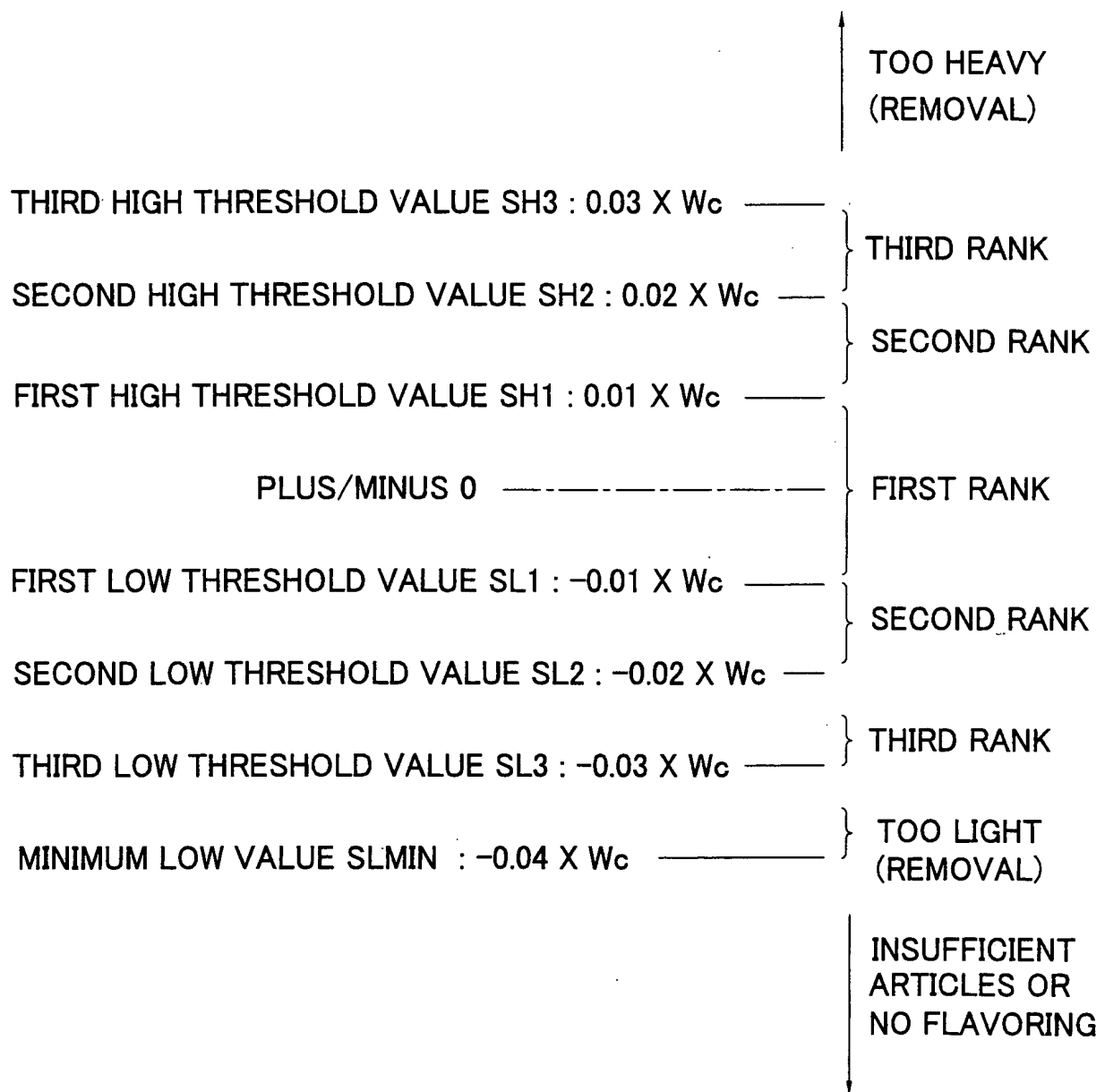


Fig. 6G

**Fig. 7**

S11: SORTING AND ACCEPTANCE/REJECTION DETERMINATION  
(EXAMPLE: THRESHOLD VALUE WHERE  $W_s = 0.05 \times W_c$ )

EXCESS OR DEFICIENCY AMOUNT  $\Delta = W_d - \sum W$



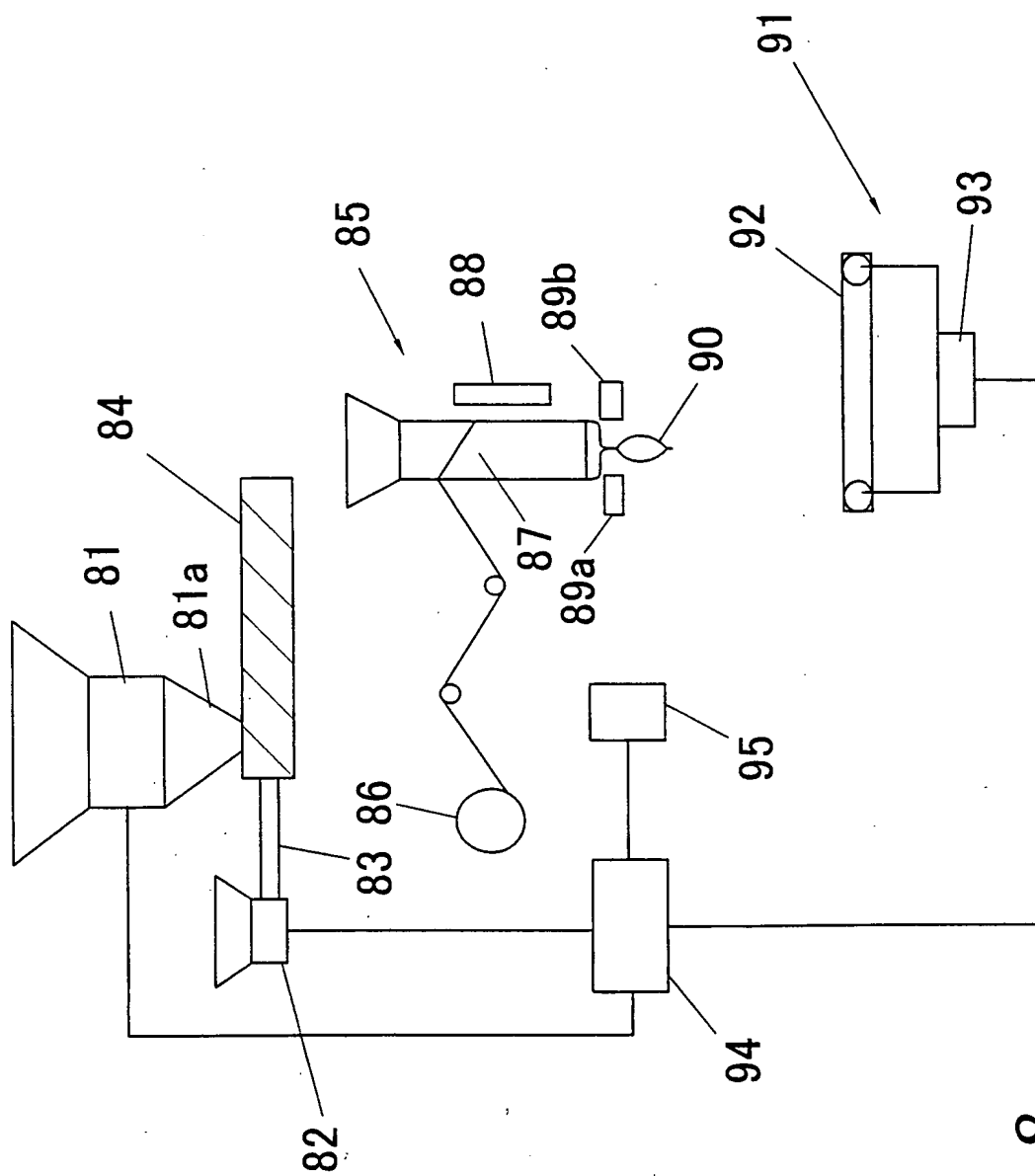


Fig. 8